CHARACTERISTICS OF KAMABOKO FROM CATFISH
(\textit{Clarias gari}epinus) SURIMI PROCESSED WITH CARROT AND
BEET ROOT AS FILLER AND NATURAL FOOD COLORANTS

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Abstract

The objective of the study was to investigate the effect of beet root and carrot as filler and natural food colourant on the chemical, physical and sensory properties of kamaboko. Kamaboko from catfish (\textit{Clarias gari}epinus) surimi was processed with carrot (\textit{Daucus carota}) and beet root (\textit{Beta vulgaris}) at two concentrations (12 and 16\% of surimi weight). Assessment was done on chemical (proximate, pH), physical (folding test, WHC, gel strength and breaking force) properties as well as sensory evaluation. The results showed that kamaboko gel processed using beet root had better performance than kamaboko gel processed using carrot. Kamaboko processed using beet root has protein content, folding test, water holding capacity, gel strength, breaking force, and sensory characteristics (appearance, colour, odor, texture, and taste) better than kamaboko processed with carrot. Increasing concentration of filler only affect on the gel strength and breaking force of kamaboko processed with beet root. The best characteristic of kamaboko was obtained from kamaboko processed using beet root with concentration of 12\%. However, beet root was not recommended as colourant since the colour was not stable especially when stored at freezer.

Keywords: surimi, kamaboko gel, beet root, carrot, natural colourants

1. Introduction

Kamaboko is one of the most popular and traditional fish products from Japan. Processing kamaboko involves surimi as a main ingredient, starch as a filler and addition of sugar, salt and food colourants. The characteristics of kamaboko are having sweet taste, juicy and elastic texture due to the protein gel availability (Okada, 1985). Many studies had been conducted to find out the best composition of filler to produce good characteristics kamaboko. In spite of its elastic and juicy gel, kamaboko is also characterized by its attractive colour such as pink, green and purple. The synthetic food colourant that usually used are beta carotene for red, tartrazine for yellow, and fast green for green (Rohrig, 2015). However, consumer perception indicates that using natural food colorants ingredient would be safer and healthier. In addition, carrot and beet root are considered potential for food colorants (El-Gharably, 2005).

Carrot and beet root are having some primary characteristics of pigmen, thus it can be also used for filler and coloring agent for kamaboko. Carrot has high carotenes pigmen which give bright orange color. This type of pigment is fat soluble and found in special pigment bodies called chromoplasts. The chemical structure of carotenoid is considered to be very stable and therefore is less affected by outside forces and doesn’t change color very easily (Kay et al., 2014). The pigment is a type of anthocyanin, which has strong red color, one of them is betacyanin. Strack et al. (2003) reported that betalains are nitrogenous plant pigments and soluble in water. It consists of two sub class namely betacyanin and betaxanthin which characterized by red-violet and yellow-orange. Unlike the cartenoids in carrots, betacyanins are very easily and radically altered during most cooking processes. They are known to change color completely, especially with changes in pH. Because anthocyanins are water-soluble, beets are susceptible to color changes in

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2. Materials and Methods

2.1. Materials

Frozen surimi produced from catfish (*Clarias gariepinus*) with size of more than 1 kg was used as raw material to produce kamaboko. Beet root with weight of 180-230 g each and Australian carrot with size of 220-240 g were used as kamaboko filler. Other ingredients used were salt, egg white, carrageenan, STTP, MSG, sugar and emulsifier. In addition, chemicals for chemistry analysis were also used.

2.2. Methods

2.2.1. Surimi of catfish production

Surimi was made by washing minced meat of catfish three times using 0.5% NaHCO₃ solution in cool temperature (±5 °C). The mince fish was prepared by deboner machine (Bibun, Japan) with 0.2 mm diameter of holes. Washing process was done using water with ratio of water : meat = 5 : 1 for 15 minutes. In the third washing process, 0.5% of NaHCO₃ solution was replaced by 0.5% of salt solution. Surimi was then reduced its moisture content by using meat dehydrator (Bibun, Japan) and rifener to remove scales and spines using the stainer machine (Bibun, Japan). 4% of sorbitol, 4% of sucrose and 0.2% of poliphosphat were then added as cryoprotectan and mixed for 10 minutes using mixing and kneading machine (Bibun, Japan). The surimi dough was then shaped into block and then frozen slowly using mechanical freezer, and stored for a week in cold storage.

2.2.2. Beet root and carrot paste production

Beet root and Carrot were peeled, washed and cut into smaller size, then steamed for 30 minutes. After steaming, beet root and carrot were mashed using shredder machine (Phillip) until become a soft paste.

2.2.3. Preparation of kamaboko gel production

The process of kamaboko gel making was referred to the previous study using formula as follow : 1.5% of salt; 5% of egg white; 1% of carrageenan; 0.4% of STTP; 0.5% of monosodium glutamate; 3% of sugar; 0.2% of emulsifier and 12% of tapioca as a filler; 10% of ice flake (Suryaningrum & Ikasari, 2010). Based on previous research and considering that beet root and carrot has high moisture content, the concentration of filler was modified to 12% and 16% of surimi weight. Half thawed surimi from catfish was grinded using a mixing and kneading machine, and than 2% of salt was added. Surimi was then stirred until the sticky paste was formed and then gradually the material such as egg white, sugar, MSG, carrageenan, fat emulsifier, beet root or carrot paste and ice flakes was added and stirred for 15 minutes. The resulting dough was shaped into cilyndrical with a diameter of 50 mm and approximately 200 mm in length and wrapped with HDPE plastic and both of the end of plastic were tied. The filled plastic samples were heated in two stages, using 40-50 °C for 20 minutes in waterbath for gel setting and then...
steamed at temperature of 90-95 °C for 20 minutes to form kamaboko gel. Finally kamaboko gel were taken out and immediately cooled in an ice water and then room temperature. The product stored at chilling room (± 2 °C) over night.

### 2.2.4. Research variable

Variable used in the study were types of filler (beet root and carrot) and concentrations of filler (12% and 16% of surimi weight). Thus, combination of treatment became: beet root 12% (BA), beet root 16% (BB), carrot 12% (WA) and carrot 16% (WB).

### 2.2.5. Chemical analysis

Proximate analysis was conducted using Indonesian National Standart (BSN, 2006) moisture content (SNI 01-2354.3-2006), ash content (SNI 01-2354.3-2006), protein content (SNI 01-2354.3-2006) and fat content (SNI 01-2354.3-2006) on raw material (surimi, beet root, and carrot), pH of product was measured using pH meter (Yunizal et al., 1998).

### 2.2.6. Physical test and textural analysis

Physical test was done for folding test (Clucas & Ward, 1996), water holding capacity (WHC) (Xiong et al., 2009), textural properties (BSN, 2006). Folding test was conducted by slicing the kamaboko into 4-5 mm then folded to observe that there was a broken texture. The kamaboko was categorized to be elastics if it can be folded many times without any split. Texture analysis of the gels was carried out using a texture analyzer Model TA-XT2 plus (Stable Micro Systems, Surrey, England). Gels kept at 4 °C were equilibrated at room temperature (22 °C-25 °C) before analysis. Cylindrical samples, 2.5 × 3.0 cm, were prepared and placed in the texture analyzer equipped with a spherical plunger (5 mm diameter; 60 mm/min depression speed). Analysis were performed at least in triplicate. Gel strength was expressed as the product of breaking force and deformation (Arfat & Benjakul, 2012)

### 2.2.7. Colour analysis

The colour of the samples was measured using chromameter (Minolta Chromameter, Model CR 310, Tokyo-Japan), in which the result was performed with L*, a* and b* value. The parameter L* is an approximate measurement of brightness/lightness where L 100 showed white colour and L 0 showed black colour. Positive values for a* showed by redness colours and negative value for greenness ones. Positive value for b* indicated by yellowness colours and negative value for the blueness ones (Pankay, 2013).

### 2.2.8. Sensory evaluation

Sensory evaluation was carried out by 15 semi skilled panelists. The panelists were asked to evaluate apparence, odor, texture and taste by using scoring test (BSN, 2006).

### 2.2.9. Statistical analysis

The study was done in triplicates and the data obtained were then statistically analyzed using software SPS 16. If there was a significant effect identified, analysis was continued with Duncan test to obtain the best formula of kamaboko.

### 3. Results and Discussion

#### 3.1. Proximate Analysis of Raw Material and Physical Properties of Surimi

Results of proximate analysis of beet root, carrot, and surimi made from catfish as raw material are presented in Table 1. Moisture, ash and protein content of surimi made from catfish were still well within the standard surimi according SNI 01-2694-

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Surimi made from catfish</th>
<th>Beet root</th>
<th>Carrot</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water content (%)</td>
<td>73.37 ± 0.8</td>
<td>87.58 ± 0.18</td>
<td>88.29 ±0.03</td>
</tr>
<tr>
<td>Ash content (%)</td>
<td>0.68 ± 0.14</td>
<td>1.87 ± 0.02</td>
<td>1.51 ±0.03</td>
</tr>
<tr>
<td>Protein content (%)</td>
<td>13.64 ± 0.58</td>
<td>1.6 ± 0.34</td>
<td>1.28 ±0.46</td>
</tr>
<tr>
<td>Fat content (%)</td>
<td>7.38 ± 0.97</td>
<td>0.1 ± 0.01</td>
<td>1.30 ±0.03</td>
</tr>
<tr>
<td>Fiber content (%)</td>
<td>-</td>
<td>13.6 ± 0.45</td>
<td>4.11 ±0.46</td>
</tr>
<tr>
<td>Carbohydrate (%)</td>
<td>-</td>
<td>8.85 ± 0.15</td>
<td>7.62 ±0.14</td>
</tr>
<tr>
<td>Gel strength (g/cm²)</td>
<td>744.05</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Folding test</td>
<td>AA</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Table 1. Proximate analysis of raw material dan physical properties of surimi
The moisture content of industrial surimi should be less than 85% and for top-grade surimi, the content should be less than 82% (Clucas & Ward, 1996). However, the fat content of surimi made from catfish was high (> 5%). This is allegedly can affect the gel formation during processing kamaboko.

The gel strength of surimi used in this study was 744.05 g/cm². This value is beyond the range of standard that has been established for surimi, with 600 g/cm². In addition, folding test surimi made from catfish resulted that surimi was classified to AA grades, means that the surimi has high quality texture. Surimi made from catfish has water holding capacity of 14.65% and pH 7.43.

Beet root has higher fiber and carbohydrate contents compared to carrot, while moisture, ash and protein contents, of beet root and carrot were not significantly different.

### 3.2. Proximate Value of Kamaboko Gel

Proximate value of kamaboko gel at various treatments are presented in Table 2. Table 2 showed that the moisture and ash contents of gel kamaboko using beet root and carrot as filler were not significantly different (P>0.05). The average value of protein contents showed that kamaboko using beet root as filler was higher (P<0.05) than kamaboko processed with carrot. The use of higher concentration of filler did not affect protein content of kamaboko (P>0.05). Addition of carrot 12% as filler produced kamaboko gel with lower fat content (P<0.05) than kamaboko processed with beet root 12%. Increasing of concentration of filler in kamaboko did not affect fat content of kamaboko.

### 3.3. pH

pH is one of the most important factors in producing strong elastic kamaboko gels. The optimal pH for strong gelation is approximately 7.0-7.5 for white meat fishes (Ni et al., 2001). It was reported that the water holding capacity of protein gel significantly occurred at pH of 6-7, while at pH above 7 will result in weaker gel (Lanier et al., 2005).

The study resulted pH of kamaboko varies between 7.24-7.38. This value of pH is optimum for gel formation as described by Ni et al. (2001), which mentioned that the optimum pH for gel formation is between 7.0 -7.5. Study showed that pH of kamaboko processed with beet root as filler resulted in lower pH value, significantly different (P<0.05) compared to pH of kamaboko processed with carrot. This is because beet contains higher vitamin C for 30 mg/100 gr (Craig, 2004) compared to carrot which only contained 7,20 mg/100g vitamin C (Favell, 1998) which are known to be acid. But increasing the concentration of filler tended to increase pH value, however, the increase was not significantly different (P>0.05).

### 3.4. Physical Parameters of Kamaboko

The physical parameters of kamaboko was observed for folding test, water holding capacity, gel strength and breaking force of kamaboko.

#### a. Folding test

Folding test is one of parameters that reflects the gel strength (Venugopal, 2006). Result of folding test of kamaboko gel showed that using carrot and beet root as filler produced kamaboko gel with grades of AA, means that the gel was not split out when folded for 2 times. This is because of the surimi used for kamaboko material also had AA grades, which means elastic. The addition of beet root and carrot with concentration of 12-16% did not affect the change of gel elasticity of kamaboko gel. According to Lee et al. (1992) the formation of protein gel matrix in kamaboko is affected by pH and water availability where interaction between protein and water will further affect the textural characteristics, juiciness and tenderness. Beet and carrots have high moisture content 87.58% and 88.29% respectively, which will affect the folding ability, cohesiveness and elasticity of kamaboko (Tanikawa et al., 1985).

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**Tabel 2. Proximate value of gel kamaboko processing with carrot and beet root as a filler**

<table>
<thead>
<tr>
<th>Treatment</th>
<th>Moisture content (%)</th>
<th>Ash content (%)</th>
<th>Protein content (%)</th>
<th>Fat Content (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Beet root 12%</td>
<td>72.25 ± 1.61a</td>
<td>1.88 ± 0.08a</td>
<td>12.65 ± 0.35a</td>
<td>6.59 ± 0.41b</td>
</tr>
<tr>
<td>Beet root 16%</td>
<td>72.06 ± 1.40a</td>
<td>2.07 ± 0.13a</td>
<td>12.28 ± 0.71a</td>
<td>6.16 ± 0.83ab</td>
</tr>
<tr>
<td>Carrot 12%</td>
<td>73.05 ± 1.46a</td>
<td>2.07 ± 0.04a</td>
<td>11.05 ± 0.98b</td>
<td>5.54 ± 0.12a</td>
</tr>
<tr>
<td>Carrot 16%</td>
<td>72.87 ± 1.17a</td>
<td>2.09 ± 0.08a</td>
<td>11.48 ± 0.43b</td>
<td>6.11 ± 0.73ab</td>
</tr>
</tbody>
</table>

Note: Different letters in the same column indicate significant different (P<0.05)
b. Water holding capacity (WHC)

The water holding capacity (WHC) is defined as the ability of muscle to retain its own or added water of surimi. The water-holding capacity of surimi is related to myofibrillar proteins. Interactions between proteins and water will affect the nature of surimi texture, juiciness and tenderness, color, and taste (Ingadotir & Kristinsson, 2010). WHC usually reflects the extent of denaturation of proteins and the water content. Result of the study showed that water holding capacity of kamaboko processed with carrot were 6.07-6.96% which were significantly better than kamaboko processed with beet root which only 5.25-4.75%, (P < 0.05) (Figure 2). Higher WHC value indicates the ability of gel binding the water. According to Benjakul et al. (2003) during the process of “setting” at temperature of 40 °C, proteins are experiencing denaturation, then gradually to form a network that can absorb water. The addition of carrots which has higher water content as a filler, can increase protein crosslinking, thus forming a stronger network with higher water binding capacity. However higher concentration of beet added to the formulation did not significantly affect the water holding capacity of kamaboko gel. Meanwhile, the higher concentration of carrot added to the formulation influenced to the decrease of water holding capacity of kamaboko. In this study WHC of the products were quite low, cooking with high temperature can reduce water holding capacity. High cooking temperatures can
accelerate the decrease in pH and reduce water holding capacity due to the increase of protein denaturation (Skipnes et al., 2007).

c. Gel strength

Gel strength and elasticity are important quality parameters for kamaboko. Results of gel strength analysis of kamaboko processed with different concentration of filler are presented in Figure 3. Average of gel strength of kamaboko processed with beet root is higher than kamaboko gel processed with carrot. The highest gel strength was obtained from kamaboko processed with beet root 12%, reached to 1.856 g/cm², while the lowest was obtained from kamaboko processed with carrot 12%, with 1.052 g/ cm².

The statistical analysis showed that types of filler significantly affected to the gel strength of kamaboko (P<0.05), while the concentration level of filler did not significantly influence the gel strength of kamaboko (P>0.05). Higher gel strength value of kamaboko processed with beet root as filler can be attributed to its high starch content. In 100 grams of beet root contained 8.85 g of starch, while in carrot was only 7.62 g of starch (Table 1). The heating process of kamaboko gel can cause several change to the starch characteristics, such as the swollen of granules, water absorption, thus improving the texture or gel strength (Yang & Park, 1998). According to Campo & Tovar (2008), starch affects the rheological properties of kamaboko gel, addition of starch will absorb a lot of water and form more elastic kamaboko with good water holding ability and a greater strengthening ability of starch/surimi system. Besides, this beet root has higher fiber content (13.6%) compared to carrot (4.11%). According to Almatsier (2009) there are two kinds of crude fiber, which is insoluble in water and soluble in water. Water-soluble fibers tend to bind with water to form a gel network, increasing elasticity and strengthening of kamaboko gel.

d. Breaking force

Generally, reliable assessment of the textural characteristics of surimi product are obtained from the results of breaking force and gel strength (Park, 2005). Breaking force is the limit of elasticity of the gel that shows the amount of resistance to deformation gel becomes torn. Influence of type and concentration of filler are presented in Figure 4. The highest breaking force was obtained from kamaboko processed with beet root 12% meaning that kamaboko processed with beet root 12% has higher gel strength and elasticity compared to other. Kamaboko processed with beet root has higher breaking force (P> 0.05) than kamaboko processed with carrot. While the concentration of fillers only affect kamaboko processed with beet root. The breaking force of kamaboko gel decreased significantly with the increasing concentration of beet root. Increasing of beet root concentration affected to the decrease of forming ability, gel strength and elasticity. It can be associated with the high starch and fiber content found in beet root.

3.5. Colour Analysis

The result of colour analysis using Chromamometer is presented in Table 3. It was appeared that kamaboko processed with carrot had higher L value,
meaning that it was brighter than kamaboko processed with beet root. The statistical analysis showed that types of filler significantly affected the colour of kamaboko gel (P<0.05) while the concentration level of filler did not significantly influence the appearance of kamaboko (P>0.05). The intensity of the color differences caused the kamaboko processed with beet root had a reddish yellow color like a turmeric yellow. Beet root contains betalain pigmen which has purplish red colour. This pigment is very easily and radically altered during most cooking processes (Slavov et al., 2013). Kamaboko processed with beet root before steaming had red purple colour, but after steaming the purple colour changed to be reddish-yellow colour. The reddish- yellow colour of kamaboko precessed with beet root was shown by lower a* and higher b* values, and these values were significantly different with kamaboko processed with carrot. Kamaboko processed with carrot had strong yellowness colour compared to kamaboko processed with beet root as indicated by higher b* value. The pigment carotenoid from carrot is more stable and less affected by outside forces and doesn’t change color very easily (Assous, 2014)

3.6. Sensory Evaluation of Kamaboko Gel

The sensory evaluation of kamaboko gel was conducted for scoring test on parameter of appearance, colour, odor, texture and taste.

3.6.1. Appearance

Scoring test on parameter of appearance of kamaboko gel showed that type of filler significantly affected kamaboko’s appearance (P<0.05), while the concentration level of filler did not significantly influence the appearance of kamaboko (P>0.05). Kamaboko processed with beet 12% had higher score (5.36) compared to kamaboko processed with carrot 12% (4.73). Duncan test showed that only kamaboko processed with beet root 12% significantly different with other treatments.

![Figure 4. Breaking force of kamaboko at various treatments.](image)

Note: BA: Beet root 12%, WA: Carrot 12%; BB: Beet root 16%, WB: Carrot 16%.

Table 3. Results of colour analysis of kamaboko gel from various treatments using chromameter

<table>
<thead>
<tr>
<th>Treatment</th>
<th>L Value</th>
<th>a* (redness)</th>
<th>b* (yellowness)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Beet root 12%</td>
<td>60.63 ± 4.35a</td>
<td>14.90 ± 0.05a</td>
<td>34.93 ± 1.00a</td>
</tr>
<tr>
<td>Beet root 16%</td>
<td>59.70 ± 0.33a</td>
<td>18.73 ± 0.61a</td>
<td>35.56 ± 0.58a</td>
</tr>
<tr>
<td>Carrot 12%</td>
<td>76.94 ± 0.68b</td>
<td>8.87 ± 1.02b</td>
<td>46.37 ± 2.22b</td>
</tr>
<tr>
<td>Carrot 16%</td>
<td>76.60 ± 0.76b</td>
<td>9.38 ± 0.53b</td>
<td>48.41 ± 1.55b</td>
</tr>
</tbody>
</table>

Note: Different letters in the same column indicate significant different (P<0.05)
Appearance is related to the ability of filler to absorb water, thus producing clearer and shiny product. Kamaboko which can absorb more water will be completely swollen, producing transparent and shiny gel with soft texture surface (Zang et al., 2012). This can be correlated with the water content of the kamaboko processed with beet root which had higher water content compared to kamaboko processed with carrot. Besides, the appearance of kamaboko processed with beet root had redish-yellow colour which was preferred by panelists. Higher concentration of filler added to the formula resulted in lower value appearance of kamaboko. However, statistical analysis showed that the effect of level concentration of filler only appeared in kamaboko processed with beet root, while in kamaboko processed with carrot, this effect did not affect the panelist preference.

3.6.2. Colour

Panelists gave highest score of colour to the kamaboko gel processed with beet root 16%, with 5.27 means that between slightly like and like. Kamaboko gel processed with beet root had higher intensity of redness yellow colour compared to kamaboko processed with carrot which has light yellow colour. Panelists gave score to kamaboko processed with carrot between 4.55-4.64, meaning between neutral to slightly like, while panelists gave score kamaboko processed with beet root between 5.09-5.27. The statistical result showed that type of filler significantly affected to the colour of kamaboko (P<0.05). Meanwhile, the concentration of filler being used did not significantly influence the panelist preference on the color of kamaboko. The result of score given by panelists on the colour of kamaboko is presented in Figure 5.

Basically, the colour of beet root is not stable and its change is affected by temperature and pH (Kay, 2014). Before cooked, the dough had an attractive purple colour. After cooked at above 80°C, the purple colour changed into redness yellow colour, which is resemble to the curcumin colour. When kamaboko
Kamaboko is characterized by its elastics texture, formed by reaction between protein myofibril with salt during mixing process. Observation to the texture of kamaboko showed that kamaboko processed with beet root 16% resulted in texture preferred by panelist compared to other treatments. Panelist gave score of 5.36, meaning that between slightly like and like. Meanwhile, kamaboko processed with carrot had lower score, with 3.82, meaning that the panelist tended not to like the product. Statistical result analysis showed that different type of filler resulted in odor that were preferred by panelist. Statistical data showed that type of filler significantly affected the taste of kamaboko (P<0.05), while the concentration of filler did not give an effect onto the texture of kamaboko (P>0.05). Kamaboko processed with beet root resulted in elastics texture and was preferred by panelist. Beet root is a kind of potato, which has starch granule with bigger size, thus absorbing much water and affecting to the elasticity of kamaboko.

3.6.5. Taste

Kamaboko processed with beet and carrot resulted in sweet and juicy taste. This taste is the expected characteristics of kamaboko in the final product. Panelist preferred the taste of kamaboko processed with beet root compared to carrot. This showed by the score given to kamaboko processed with beet root, with 5.73 (tended to like), which was higher than the score given to kamaboko processed with carrot, with only 5.18 (slightly like). Statistical data showed that type of filler significantly affected the taste of kamaboko (P<0.05), while concentration of filler did not influence the taste of kamaboko. Beet root is known to have higher sugar content (15-20%) (Nottingham, 2004), compared with carrot only 5.6%. The higher sugar content causing the kamaboko processed with beet root had sweet taste which was preferred by panelist.

4. Conclusions

Based on study results, it can be summarized that kamaboko processed with beet root as filler and colourant showed better performance compared to kamaboko processed with carrot. Kamaboko processed with beet root had higher protein content, gel strength, breaking force and sensory parameters that were preferred by panelist. Increasing concentration of filler resulting in the decrease of gel strength, and breaking force on kamaboko gel processed using beet root. Therefore, better characteristics were obtained from kamaboko processed with beet root 12%. However, beet root was not recommended as colourant since the colour was not stable especially when stored at freezer.

References


